



振石集团东方特钢股份有限公司

ZHENSHI GROUP EASTERN SPECIAL STEEL
CO., LTD.

地址:浙江省嘉兴市南湖区新丰镇经济开发区

ADD: ECONOMIC DEVELOPMENT ZONE XINFENG TOWN, NANHU DISTRICT,
JIAXING CITY, ZHEJIANG PROV., CHINA

SOLUTION 1050-1100C QUENCHING IN WATER

ACCORDING TO EN 10204 3.1

质量证明书

MILL TEST CERTIFICATE

PROD. PROCES: ELECTRIC ARC FURNACE - AOD - LF-CONTINUOUS CASTING-
SLAB-STECKEL MILL-HOT COILS (PLATE)-PICKLING

合同号 CONTRACT NO.	GWMY04013008	证书号 CERTIFICATE NO.	140220011
---------------------	--------------	------------------------	-----------

订货单位 CUSTOMER	S. I. P. I.	钢号 TYPE	EN1.4401/1.4404 316/316L	AD2000 MERKBLATT WO/W2/W10 CERTIFICATE NO. IS-ATA6-MUC/SI
收货单位 PURCHASER	S. I. P. I.	交货状态 DELIVERY STATUS	固溶处理 SOLUTION TREATMENT	PED CERTIFICATE NO. PTC11.584.5200
标准 SPECIFICATION	ASTM A240M-13a/ASME SA240M-10/EN10088- 2:2005/EN10028-7:2007 AD2000	产品名称 PRODUCT	PRIME HOT ROLLED STAINLESS STEEL NO.1 COILS, MILL EDGE	

钢板/卷号	炉号	尺寸及规格					化学成分/%									
		MATERIAL DESCRIPTION					CHEMICAL COMPOSITION/%									
		厚度	宽度	长度	件数	重量	C	Si	Mn	P	S	Cr	Ni	Mo	N	
COIL/PLATE	HEAT	THICK	WIDTH	LENGTH	PCS	N.W	—	—	—	—	—	16.50	10.00	2.00	—	
COIL NO.	NO.	mm			件	kg	0.030	1.00	2.00	0.045	0.030	18.50	13.00	2.50	0.100	
114101690100	1410169	8.00	1530	C	1	20310	0.017	0.42	1.17	0.025	0.001	16.59	10.06	2.01	0.039	
114101680200	1410168	10.00	1530	C	1	20265	0.021	0.46	1.19	0.028	0.001	16.67	10.08	2.03	0.043	
合计						2	40575									

钢板/卷号	MECHANICAL PROPERTIES TENSILE TEST					硬度试验 HARDNESS	弯曲 试验	ISO-V冲击试验							晶间腐蚀 CORROSION TEST
	抗拉	屈服Y.S		伸长率 EL				IMPACT TEST							
COIL NO.	T.S	Rp0.2	Rp1.0	A5	A50	HRB	BEND	方向	厚度	温度	冲击功(J)				EN ISO 3651-2
	Mpa			%					mm	℃	1	2	3	4	
114101690100	588	279	316	59	69	84									OK
114101680200	585	311	343	60	70	86									OK

注释 NOTES	Y. S=YIELD STRENGTH EL=ELONGATION		T. S=TENSILE STRENGTH RA=REDUCTION OF AREA	
		发票号	ESSW20100587	
		INVOICE NO.		
签发日期 DATE OF ISSUE	FEB. 12, 2014	信用证号码 L/C No.	00912ECD13P00933	
备注REMARKS: WE HEREBY CERTIFY THE ABOVE STATEMENT TO BE TRUE AND CORRECT IN EVERY DETAIL.				

公司印章 振石集团东方特钢股份有限公司 ZHENSHI GROUP EASTERN SPECIAL STEEL CO., LTD. 质量主管 (QUALITY MANAGER):
--

MANUFACTURER: ZHENSHI GROUP EASTERN SPECIAL STEEL CO., LTD.

This to declare that the material as described in here as been cut to :
Piatto CES.316L F1 70,000X10,000 Lenght: 5000,000
and remarked with steelgrade, heat n°, workinspector's stamp CC

S.I.P.I.